

# **1      FLOW INJECTION ELECTROCHEMICAL DETECTING DEVICE**

## **2      BACKGROUND OF THE INVENTION**

### **3      1. Field of the Invention**

4            The present invention relates to an electrochemical detecting device  
5      for a fluid, and more particularly to an electrochemical detecting device in  
6      which an electrode can be changed quickly and easily.

### **7      2. Description of Related Art**

8            An electrochemical detecting device is a burgeoning object in  
9      chemical studies and has high scientific value to provide considerable  
10     economical benefits, because the electrochemical detecting device is widely  
11     applied in various fields of science and technology. A good detecting device  
12     needs to have excellent selectivity, sensitivity, and short detecting time and  
13     further have excellent stability and reliability. In order to reduce the quantity  
14     of testing samples as less as possible in the electrochemical detecting device  
15     and also to simplify the operational procedure, the electrochemical detecting  
16     device is minimized in size and designed to satisfy these requirements.  
17     Additionally, the electrochemical detecting device can be easily combine  
18     with various electrodes to the trace analysis in different fields such as bio-  
19     chemistry, environmental estimation, drug control, cosmetic control etc. It  
20     can also combine with flow injection analysis (FIA), high performance liquid  
21     chromatography (HPLC), or capillary electrophoresis (CE) to increase the  
22     sensitivity in detection.

23           With reference to Fig. 9, a conventional electrochemical detecting  
24     device comprises a base (60), a cover (70), a working electrode (80) and a

1 compartment layer (90).

2           The base (60) has a top (not numbered) and two positioning holes  
3 (62) vertically defined through the base (60). The working electrode (80) is  
4 mounted on the top of the base (60) and has two through holes (82)  
5 respectively aligning with the positioning holes (62) of the base (60). An  
6 inner lead (83) and an outer lead (84) electrically connect with each other  
7 and are attached on the working electrode (80) between the two through  
8 holes (82).

9           The compartment layer (90) is mounted on the working electrode (80)  
10 and also has two through holes (92) respectively aligning with the  
11 positioning holes (62). A rectangular channel (94) is defined between the two  
12 through holes (92) in the compartment layer (90) and accommodates the  
13 inner lead (83) inside the rectangular channel (94).

14           The cover (70) is mounted on the compartment layer (90) and has a  
15 bottom (not numbered) and two posts (76) extending from the bottom to  
16 respectively penetrate through the through holes (92, 82) of the compartment  
17 layer (90) and the working electrode (80). Two bolts (762) are respectively  
18 attached to the posts (76) to firmly clamp the working electrode (80) and the  
19 compartment layer (90) between the cover (70) and the base (60). Whereby,  
20 the channel (94) of the compartment layer (90) defines a space (not  
21 numbered) for liquid. An inlet (72) and an outlet (74) are defined in the cover  
22 (70) to communicate with the space for entry or exit of the liquid.

23           When the electrochemical detecting device operates, the detected  
24 liquid is injected into the space via the inlet (72) and the outer lead (84) is

1 electrically connected with a readout system. Whereby, the inner lead (83)  
2 enables transmission of chemical data (for example: capacitance) to the  
3 readout system via the outer lead (84).

4         However, the conventional electrochemical detecting device still has  
5 some drawbacks in operation caused from the structure. For example,  
6 changing the working electrode (80) is troublesome since the bolts (762)  
7 have to be individually detached from the posts (76) to take the working  
8 electrode (80) out when assembling or disassembling the device. More  
9 particularly, if the working electrode (80) is disposable in nature, it has to be  
10 changed very often. Additionally, the working electrode (80) and the  
11 compartment layer (90) both must be punched to define through holes (82,  
12 92) to allow the posts (76) to penetrate there through which also causes more  
13 trouble in the manufacturing processes.

14         The present invention has arisen to mitigate or obviate the  
15 disadvantages of the conventional electrochemical detecting device.

#### 16 **SUMMARY OF THE INVENTION.**

17         The first objective of the present invention is to provide a flow  
18 injection electrochemical detecting device, which is easily operated to  
19 change working electrodes.

20         The second objective of the present invention is to provide a flow  
21 injection electrochemical detecting device, which is enabled to cooperate  
22 with various electrodes accessories to work in different systems.

23         Further benefits and advantages of the present invention will become  
24 apparent after a careful reading of the detailed description with appropriate

reference to the accompanying drawings.

## **BRIEF DESCRIPTION OF THE DRAWINGS**

Fig. 1 is an exploded perspective view of a flow injection electrochemical detecting device in accordance with the present invention;

Fig. 2 is a cross-sectional side plane view of the flow injection electrochemical detecting device, wherein the device is closed;

Fig. 3 is an operational side plane view of the flow injection electrochemical detecting device in Fig. 2;

Fig. 4 is a cross-sectional front plane view of the flow injection electrochemical detecting device in Fig. 2;

Fig. 5 is a cross-sectional top plane view of the flow injection electrochemical detecting device showing a first operating embodiment;

Fig. 6 is a cross-sectional top plane view of the flow-through electrochemical detecting device showing a second operating embodiment;

Fig. 7 is a cross-sectional top plane view of the flow injection electrochemical detecting device showing a third operating embodiment;

Fig. 8 is a cross-sectional top plane view of the flow injection electrochemical detecting device showing a fourth operating embodiment;

and

Fig. 9 is an exploded perspective view a conventional flow injection electrochemical detecting device in accordance with the prior art.

## **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT**

With reference to Figs 1 and 2, a flow injection electrochemical detecting device in accordance with the present invention comprises a body

1 (10), a cover (20) pivotally mounted on the body (10) and a locking device  
2 (30) attached between the base (10) and the cover (20).

3 The base (10) is a quadratic prism and has a top (not numbered), four  
4 sides (not numbered), a front end (not numbered) and a rear end (not  
5 numbered). The base (10) has a recess (12) defined in the top and a pivotal  
6 post (11) formed near the rear end. Optionally, multiple anti-slip grooves  
7 (102) are defined in the four sides for a user to hold the base (10) easily. The  
8 recess (12) preferentially is a dovetail recess so as to avoid a working  
9 electrode inside the recess (12) detaching from the top when the working  
10 electrode is attached on the cover (20).

11 The cover (20) pivotally attached on the top of the base (10) is also a  
12 substantially quadratic prism and has a top, a bottom, a front end, a rear end  
13 and two sides. The cover has two side cutouts (not numbered) defined at the  
14 front end, a resilient separator (not numbered) with an inner opening (not  
15 numbered), and multiple channels defined in the cover to extend to  
16 communicate with the inner opening of the resilient separator. Preferentially,  
17 as shown in Figs. 1 and 2, an annular trench (28) is defined in the bottom of  
18 the cover (20) and an O-ring (282) serves as the resilient separator partially  
19 received in the annular trench (28). An inlet (22) is defined through the cover  
20 (20) from the top to the bottom at an area within the annular trench (28).

21 Moreover, a first outlet (24) and a second outlet (26) are respectively defined  
22 from opposed sides to the bottom of the cover (20) at the area within the O-  
23 ring (282). The cover (20) further has a cutout (21) defined at the rear end to  
24 receive the pivotal post (11) of the base (10), and a pin (111) penetrates the

1 cover (20) at the cutout (21) and the pivotal post (11) to pivotally combine  
2 the cover (20) and the base (10). When the cover (20) is pressed downward  
3 to entirely mate with the base (10), the O-ring (282) defines a space (a)  
4 between the base (10) and the cover (20).

5         The locking device is attached between the base (10) and the cover  
6 (20) to close the detecting device tightly. The locking device is composed of  
7 two locating posts (14) each with a retractable ball (186) and erected on the  
8 top of the base (10). Two ball dents (23) are defined in peripheries of the side  
9 cutouts to respectively align with corresponding balls (186) on the locating  
10 posts (14). Preferentially, each locating post (14) has a threaded hole (142)  
11 defined in the locating post (14) and has a threaded rod (18) screwing into  
12 the threaded hole (142). The threaded rod (18) has a bore (182) defined  
13 axially to receive the ball (186) with a resilient element (184). The resilient  
14 element (184) provides a restitution force to the ball (186) to push the ball  
15 (186) to detachably engage and lock with the ball dent (23). By adjusting a  
16 depth of the threaded rod (18) going into the threaded hole (142), the  
17 tightness degree of the locking device is adjustable. Preferentially, the  
18 resilient element (184) is a spring. When the cover (20) closes on the base  
19 (10), the ball (186) engages with the ball dent (23) to lock the cover (20) on  
20 the base (10). Meanwhile, the O-ring (282) is clamped between the cover (20)  
21 and the base (10) and defines the space (a). When raising the cover (20), the  
22 cover (20) is pull upward to force the ball (186) to slightly move backward  
23 until separating from the dent (23). Therefore, the cover (20) is easily closed  
24 or opened in a convenient way of just moving the cover (20).

1           With reference to Figs. 1 and 4, the flow injection electrochemical  
2     detecting device in the present invention needs other accessories when the  
3     device is operated. The accessories comprise a reference electrode (30), an  
4     auxiliary electrode (40), and a working electrode (50). The auxiliary  
5     electrode (40) and the reference electrode (30) have a first metal shaft (44)  
6     and a second metal shaft (34) respectively. The first metal shaft (44) is a  
7     hollow tube penetrating the auxiliary electrode (40) until reaching the inlet  
8     (22) to exhaust the liquid. The second metal shaft (34) is not hollow and is  
9     immovably attached at a rear end of the reference electrode (30) so that the  
10    second metal shaft (34) can not exhaust the liquid thereby. The reference  
11    electrode (30) and the auxiliary electrode (40) are selectively inserted into  
12    the first outlet (24) and the second outlet (26). In order to make combination  
13    of the electrodes (30, 40) and the outlet (24, 26) easy, each electrode (30, 40)  
14    has a threaded head (32, 42) and each outlet (24, 26) has an inner thread to  
15    correspond to the threaded head (32, 42). Whereby, the electrodes (30, 40)  
16    are conveniently engaged with the cover (20) by means of screwing.  
17    Additionally, the working electrode (50) with a top face is placed inside the  
18    recess (12) and has a part of the working electrode (50) extending out from  
19    the recess (12). An inner lead (52) is attached on the top face and  
20    accommodated inside the O-ring (282) when the cover (20) is closed. An  
21    outer lead (54) is attached on the top face at the extending-out part to adapt  
22    to electrically connect with a readout system.

23           With reference to Figs. 3 and 4, when the flow injection  
24    electrochemical device operates, the liquid is transported to an injector (B)

1 by a pump (M) from a storing bottle (A). The injector (B) provides a high  
2 pressure to make the liquid enter the space (a) via the inlet (22). Optionally,  
3 the liquid can be purified in an anion-exchange column (C) to remove  
4 impurity to avoid error when detecting. Lastly, the electrochemical data  
5 sensed by the working electrode (50) and the reference electrode (30) or the  
6 auxiliary electrode (40) are transmitted to an electrochemical workstation (D)  
7 to translate the data into readable information shown on a monitor (E).

8 With reference to Figs. 5 to 8, the flow injection electrochemical  
9 detecting device in the present invention has a variety of operational  
10 embodiments in combination with the other accessory electrodes.

11 In Fig. 5, when the electrode (50) is a working electrode, the first  
12 outlet (24) has to engage with the reference electrode (30) and the second  
13 outlet (26) is kept as an opening channel to exhaust liquid.

14 In Fig. 6, when the electrode (50) is a working electrode, the first  
15 outlet (24) selectively closes and the second outlet (26) has to engage with  
16 the auxiliary electrode (40), wherein the liquid flows out via the hollow first  
17 metal tube (44) in the auxiliary electrode (40).

18 In Fig. 7, when the electrode (50) is a working electrode, the first  
19 outlet (24) selectively engages with the reference electrode (30) and the  
20 second outlet (26) selectively engages with the auxiliary electrode (40) to  
21 double check the electrochemical data. Wherein, the liquid flows out via the  
22 hollow first metal tube (44) of the auxiliary electrode (40).

23 In Fig. 8, when the electrode is a three-electrode system (50a), no  
24 accessory electrodes are needed. The first outlet (24) closes and the second



1 outlet (26) is kept as an opening channel to allow liquid to exhaust out from  
2 the device.

3           According to the above description, the flow injection  
4 electrochemical detecting device in the present invention is easily operated  
5 since the cover (20) pivotally detaches or engages with the base (10).  
6 Therefore, the working electrode (50) can be changed in a convenient way  
7 instead of disassembling all elements as shown in the conventional  
8 electrochemical detecting device.

9           Although the invention has been explained in relation to multiple  
10 preferred embodiments, many other possible modifications and variations  
11 can be made without departing from the spirit and scope of the invention as  
12 hereinafter claimed.